

### LETS Downtime Summary

**All Selected Machines**

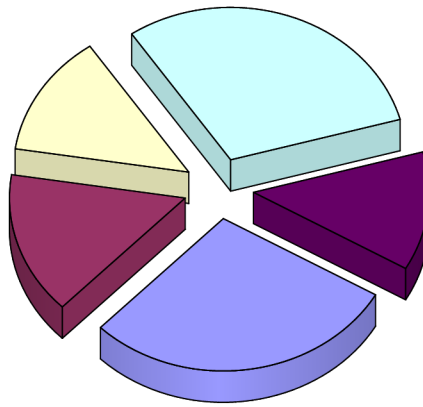
**Tools: ALL**

**Oper: ALL**

Report Period 5/31/2011 12:00:00 AM To 6/1/2011 12:00:00 AM

Downtime Reason	# of Events	Duration
Mechanical problem	3	1:12:00
Coil change	8	1:08:59
Waiting for QC Approval	3	0:36:01
Air problem	2	0:31:00
All Control Faults	26	0:29:32
<b>Grand Totals</b>	<b>42</b>	<b>3:57:32</b>

**Downtime by Duration**



**Reasons**

- Coil change
- Waiting for QC Approval
- Air problem
- Mechanical problem
- All Control Faults

**Selected Machines:** Sample Press 04