

LETS Downtime Summary

PP 30

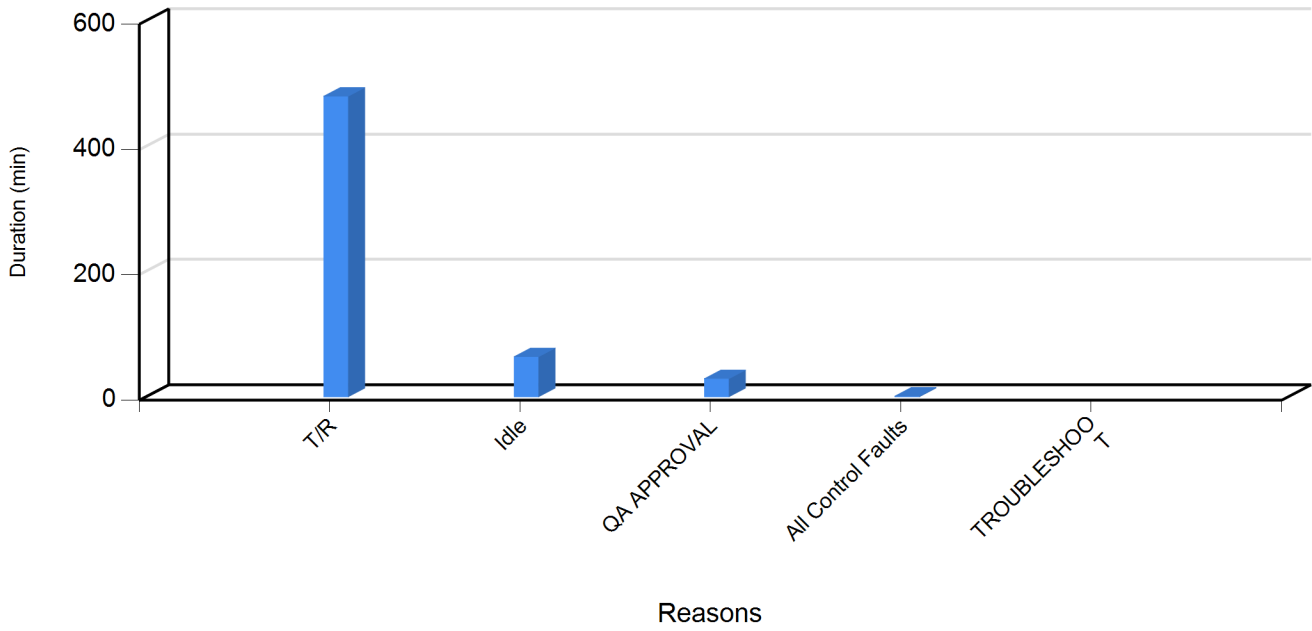
Tools: ALL

Oper: ALL

Report Period 3/28/2010 12:00:00 AM To 4/4/2010 12:00:00 AM

Downtime Reason	# of Events	Duration
T/R	5	7:59:50
Idle	32	1:04:06
QA APPROVAL	2	0:29:20
All Control Faults	8	0:01:10
TROUBLESHOOT	1	0:00:13
Totals	48	9:34:39

Downtime by Duration



LETS Downtime Summary

PP 31

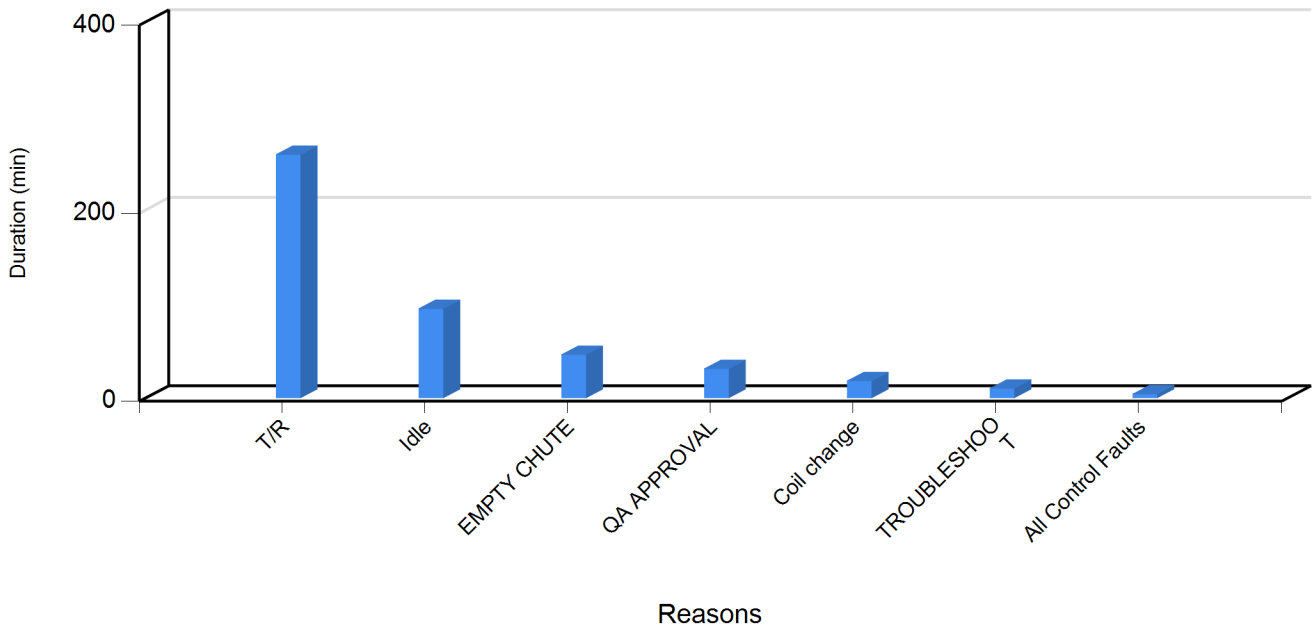
Tools: ALL

Oper: ALL

Report Period 3/28/2010 12:00:00 AM To 4/4/2010 12:00:00 AM

Downtime Reason	# of Events	Duration
T/R	12	4:19:06
Idle	129	1:35:27
EMPTY CHUTE	1	0:46:23
QA APPROVAL	2	0:30:51
Coil change	1	0:18:00
TROUBLESHOOT	4	0:09:49
All Control Faults	35	0:03:39
Totals	184	7:43:15

Downtime by Duration



LETS Downtime Summary

PP 32

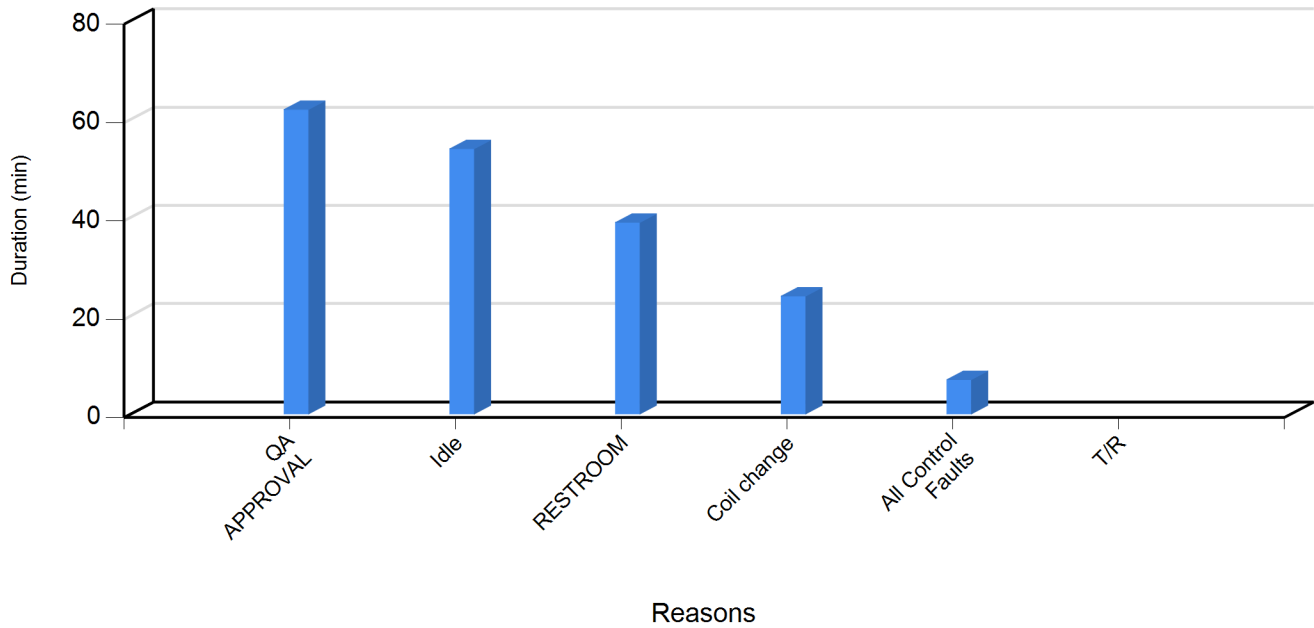
Tools: ALL

Oper: ALL

Report Period 3/28/2010 12:00:00 AM To 4/4/2010 12:00:00 AM

Downtime Reason	# of Events	Duration
QA APPROVAL	2	1:01:48
Idle	116	0:53:58
RESTROOM	3	0:39:16
Coil change	4	0:24:25
All Control Faults	8	0:07:02
T/R	1	0:00:21
Totals	134	3:06:50

Downtime by Duration



LETS Downtime Summary

PP 33

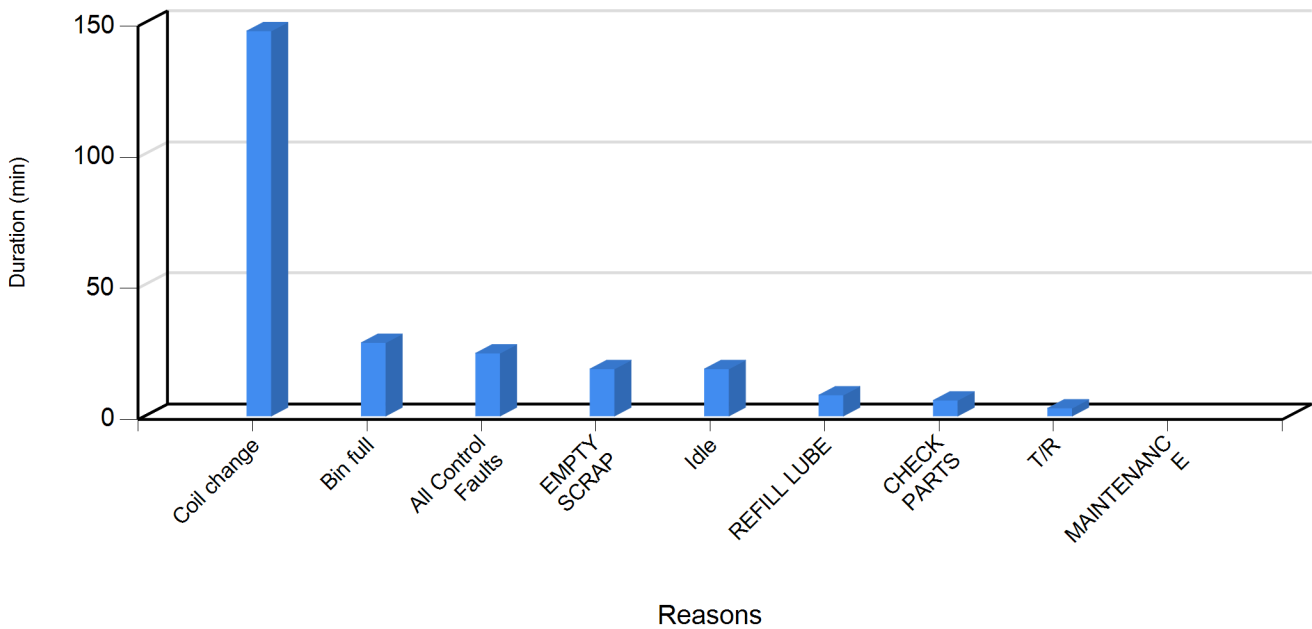
Tools: ALL

Oper: ALL

Report Period 3/28/2010 12:00:00 AM To 4/4/2010 12:00:00 AM

Downtime Reason	# of Events	Duration
Coil change	10	2:27:08
Bin full	4	0:27:53
All Control Faults	19	0:24:01
EMPTY SCRAP	4	0:18:11
Idle	57	0:17:45
REFILL LUBE	1	0:08:25
CHECK PARTS	1	0:05:50
T/R	1	0:03:13
MAINTENANCE	1	0:00:26
Totals	98	4:12:52

Downtime by Duration



LETS Downtime Summary

PP 34

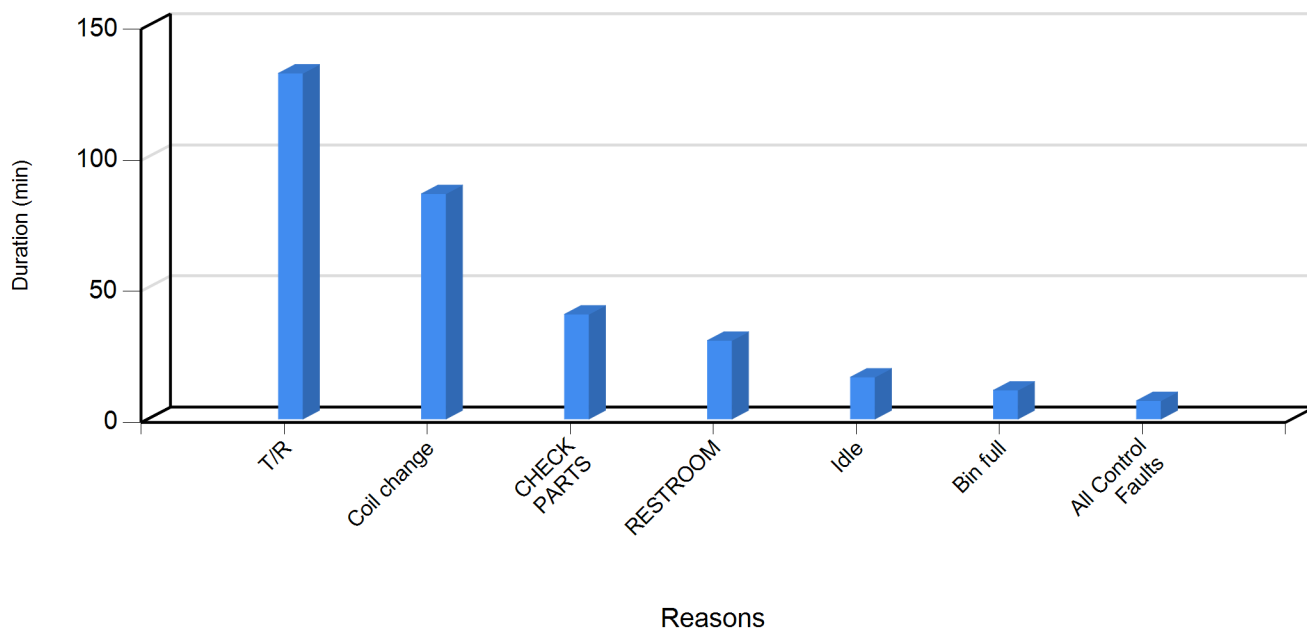
Tools: ALL

Oper: ALL

Report Period 3/28/2010 12:00:00 AM To 4/4/2010 12:00:00 AM

Downtime Reason	# of Events	Duration
T/R	4	2:12:01
Coil change	7	1:26:00
CHECK PARTS	2	0:39:57
RESTROOM	4	0:30:06
Idle	64	0:15:55
Bin full	2	0:10:38
All Control Faults	18	0:06:38
Totals	101	5:21:15

Downtime by Duration



LETS Downtime Summary

PP 35

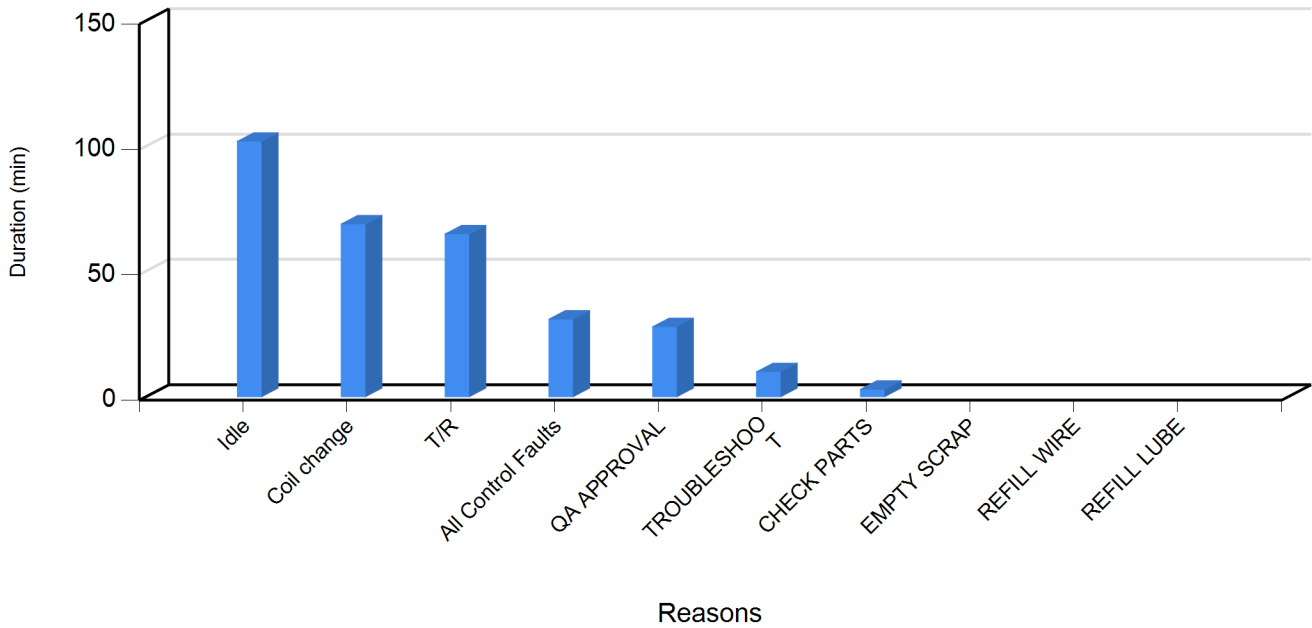
Tools: ALL

Oper: ALL

Report Period 3/28/2010 12:00:00 AM To 4/4/2010 12:00:00 AM

Downtime Reason	# of Events	Duration
Idle	76	1:42:00
Coil change	6	1:08:48
T/R	1	1:05:18
All Control Faults	42	0:30:35
QA APPROVAL	1	0:27:45
TROUBLESHOOT	3	0:10:15
CHECK PARTS	1	0:02:33
EMPTY SCRAP	1	0:00:29
REFILL WIRE	1	0:00:15
REFILL LUBE	1	0:00:13
Totals	133	5:08:11

Downtime by Duration



LETS Downtime Summary

PP 42

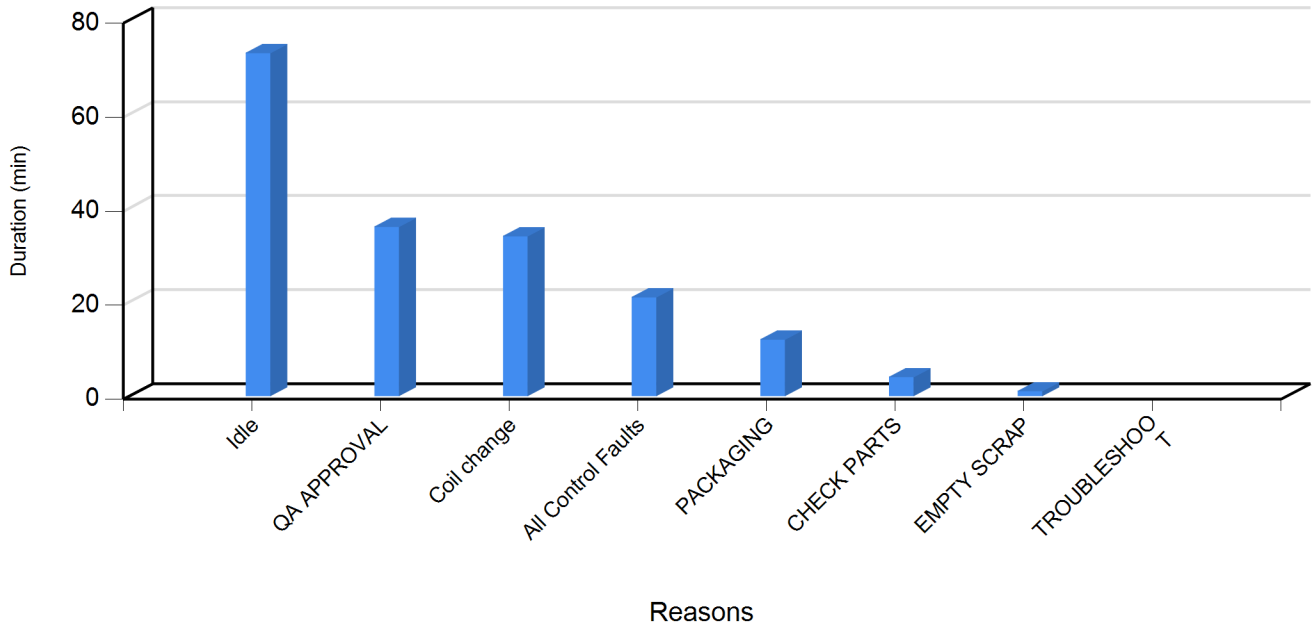
Tools: ALL

Oper: ALL

Report Period 3/28/2010 12:00:00 AM To 4/4/2010 12:00:00 AM

Downtime Reason	# of Events	Duration
Idle	135	1:12:40
QA APPROVAL	3	0:35:36
Coil change	6	0:34:22
All Control Faults	75	0:20:58
PACKAGING	2	0:12:12
CHECK PARTS	1	0:03:57
EMPTY SCRAP	1	0:01:05
TROUBLESHOOT	1	0:00:25
Totals	224	3:01:15

Downtime by Duration



LETS Downtime Summary

PP 50/51

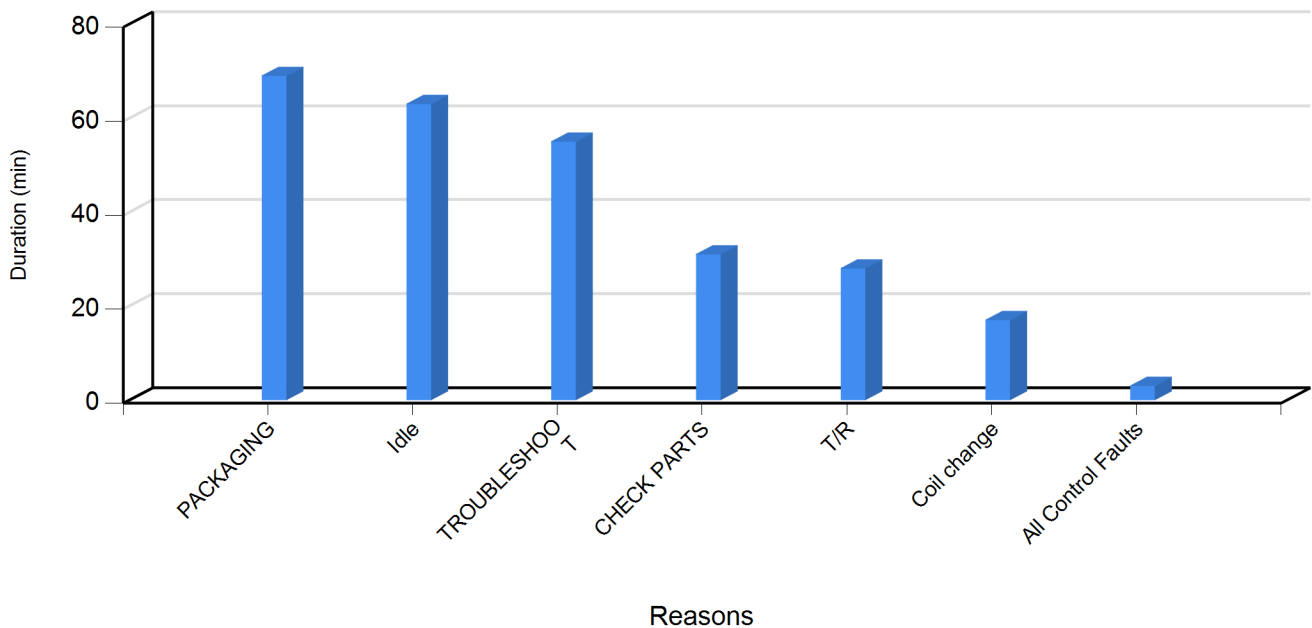
Tools: ALL

Oper: ALL

Report Period 3/28/2010 12:00:00 AM To 4/4/2010 12:00:00 AM

Downtime Reason	# of Events	Duration
PACKAGING	3	1:09:24
Idle	48	1:03:10
TROUBLESHOOT	5	0:55:02
CHECK PARTS	2	0:31:14
T/R	2	0:28:08
Coil change	3	0:17:23
All Control Faults	5	0:03:13
Totals	68	4:27:34

Downtime by Duration



LETS Downtime Summary

PP 29

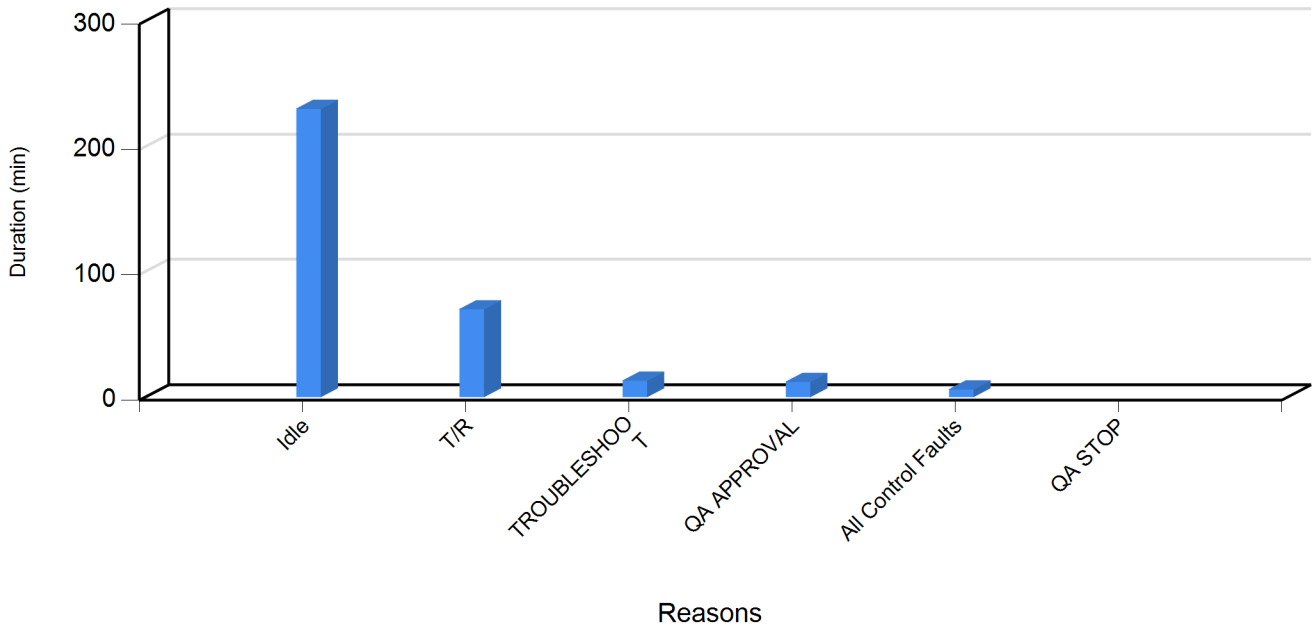
Tools: ALL

Oper: ALL

Report Period 3/28/2010 12:00:00 AM To 4/4/2010 12:00:00 AM

Downtime Reason	# of Events	Duration
Idle	75	3:50:06
T/R	11	1:10:09
TROUBLESHOOT	3	0:13:02
QA APPROVAL	1	0:11:47
All Control Faults	17	0:05:59
QA STOP	1	0:00:15
Totals	108	5:31:18

Downtime by Duration



LETS Downtime Summary

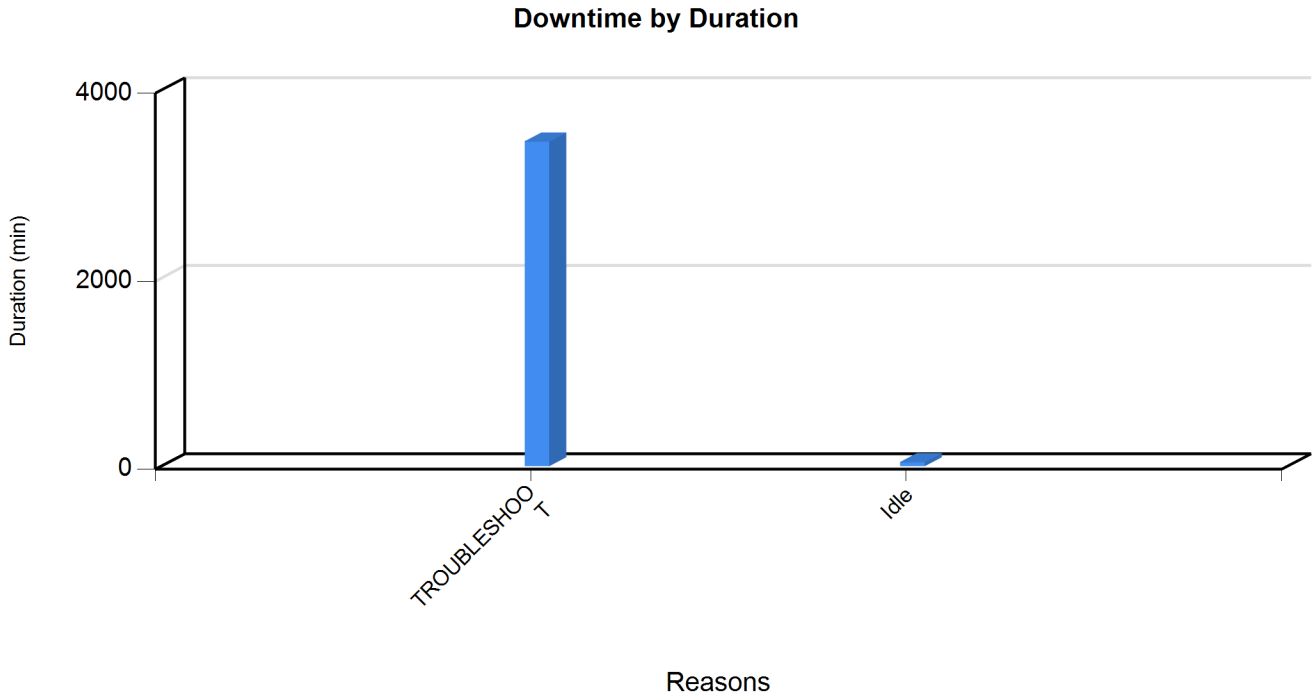
PP 36

Tools: ALL

Oper: ALL

Report Period 3/28/2010 12:00:00 AM To 4/4/2010 12:00:00 AM

Downtime Reason	# of Events	Duration
TROUBLESHOOT	1	57:32:31
Idle	16	0:39:06
Totals	17	58:11:37



LETS Downtime Summary

PP 40

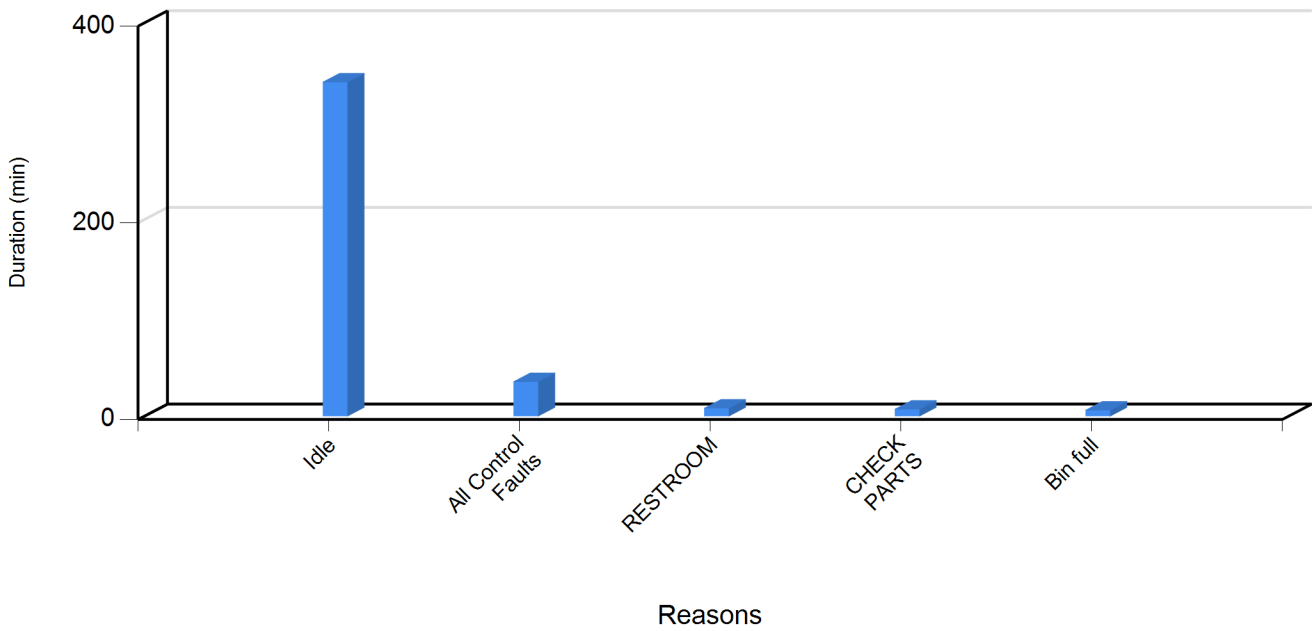
Tools: ALL

Oper: ALL

Report Period 3/28/2010 12:00:00 AM To 4/4/2010 12:00:00 AM

Downtime Reason	# of Events	Duration
Idle	121	5:40:21
All Control Faults	45	0:35:16
RESTROOM	2	0:08:02
CHECK PARTS	2	0:07:02
Bin full	1	0:05:46
Totals	171	6:36:27

Downtime by Duration



LETS Downtime Summary

PP 41

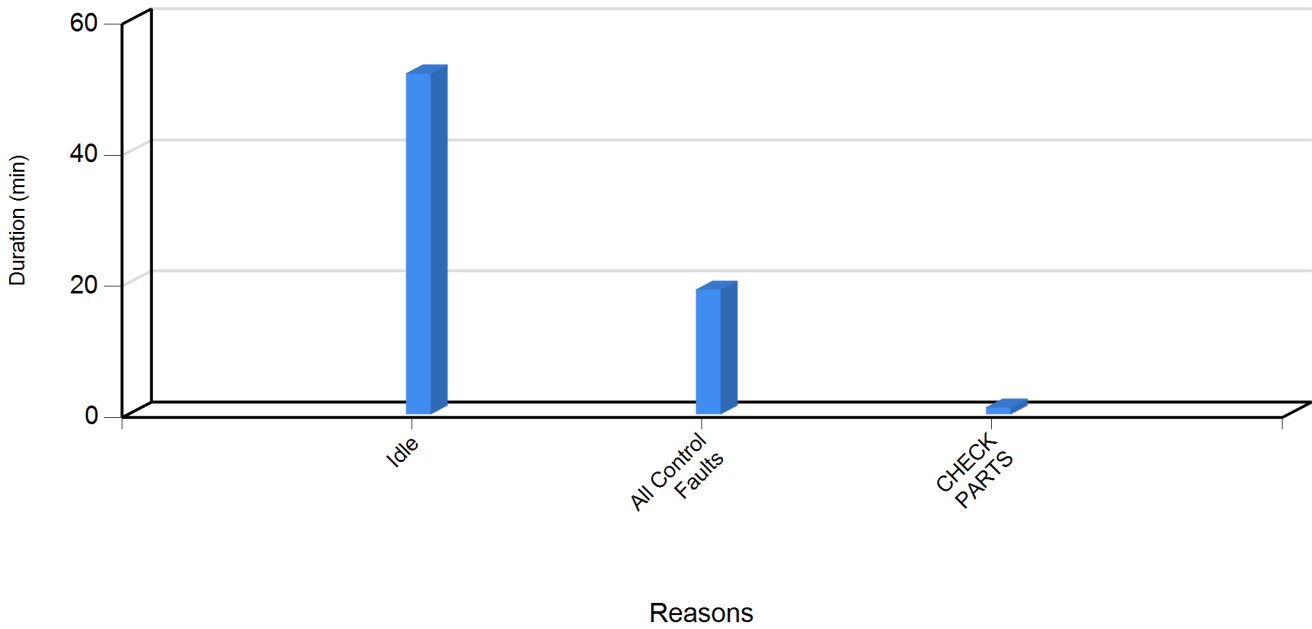
Tools: ALL

Oper: ALL

Report Period 3/28/2010 12:00:00 AM To 4/4/2010 12:00:00 AM

Downtime Reason	# of Events	Duration
Idle	47	0:52:26
All Control Faults	131	0:18:48
CHECK PARTS	1	0:01:09
Totals	179	1:12:23

Downtime by Duration



LETS Downtime Summary

PP 52

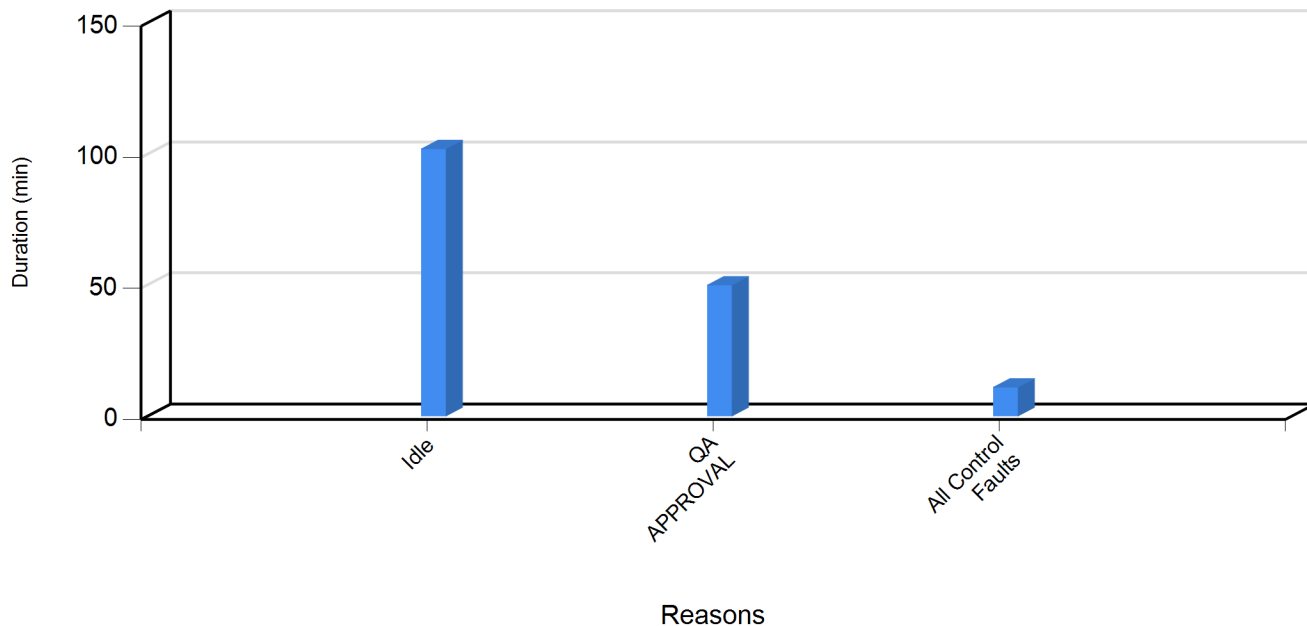
Tools: ALL

Oper: ALL

Report Period 3/28/2010 12:00:00 AM To 4/4/2010 12:00:00 AM

Downtime Reason	# of Events	Duration
Idle	124	1:41:40
QA APPROVAL	3	0:49:40
All Control Faults	170	0:11:12
Totals	297	2:42:32

Downtime by Duration



LETS Downtime Summary

PP 37

Tools: ALL

Oper: ALL

Report Period 3/28/2010 12:00:00 AM To 4/4/2010 12:00:00 AM

Downtime Reason	# of Events	Duration
Idle	18	1:41:15
Totals	18	1:41:15

Downtime by Duration

