

## World Class Service

Linear Transfer Automation's world class service complements our state of the art press transfer systems. Along with our 24/7 phone support Linear's service department offers our customers options to maximize productivity and increase profitability.

### 24 / 7 SERVICE SUPPORT

- Call 705.735.0000 and press 8 to contact our Service Group anytime

### SPARE PARTS INVENTORY

- Linear has an extensive inventory of Electrical and Mechanical components to support all generations of our equipment
- Please contact Linear Service Group to see if we can assist you even for Non-Linear supplied Automation

### EXPEDITED PARTS SHIPPING

- Linear has the capability to ship parts world wide 24 / 7

### TRAINING

- Linear offers comprehensive training programs covering Operator/Setup, Engineering and Maintenance procedures
- Custom training programs can be developed to meet our customer's specific requirements

### SYSTEM EVALUATIONS / PM PROGRAMS

- To ensure the continued reliable operation of customers automation system, Linear provides evaluation and detailed PM programs
- Upon completion of the PM or evaluations, a detailed report is provided

### PRODUCTION SUPPORT / RECIPE OPTIMIZATION

- Linear can support PPAP and production support services
- Linear can provide recipe optimization services to ensure maximum throughput

### REMOTE DIAGNOSTICS

- Remote diagnostics is available. Please contact Linear Service Group for further details

Production Resources Inc.  
118 Seaboard Lane #106  
Franklin, Tennessee 37067  
Phone: 800-863-3164  
Fax: 615-371-3282  
Email: [service@pri-mailbox.com](mailto:service@pri-mailbox.com)



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## Control System Upgrades

Linear Transfer Automation is offering control system upgrades to press automation systems such as Transfer systems and Destackers. Linear has successfully implemented upgrades on various brands of press automation including HMS, Kohler and others.

Linear Control System advantages:

- Linear utilizes the latest technology from Electronic and Servo manufacturers to ensure the longest support life for the upgraded systems
- 200 tooling profile storage capabilities
- Air conditioned control panels
- System reliability, maximized throughput and reduced downtime
- Intuitive screen layout for easy operation with touchscreen control and security access levels
- All axes are electronically synchronized to press ram position and operates in unison with the press
- Automatic Line fill, Line run-out, Top stop, part insertion / removal and empty station sequencing functionality
- Proprietary motion profiles utilized. Allows for smoother, more reliable and stable part handling and optimized motion curves overlapping
- Advanced tooling sensor control allows any configuration of sensors to be run based on available inputs
- LTA has an extensive stock of spare parts available to support all generations of equipment in the field
- 24 / 7 support
- References available upon request

Standard Linear Control Platforms

- Bosch Rexroth (Indramat)
- Siemens
- Rockwell
- Mitsubishi

Contact Linear for your control system upgrade quotation



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